



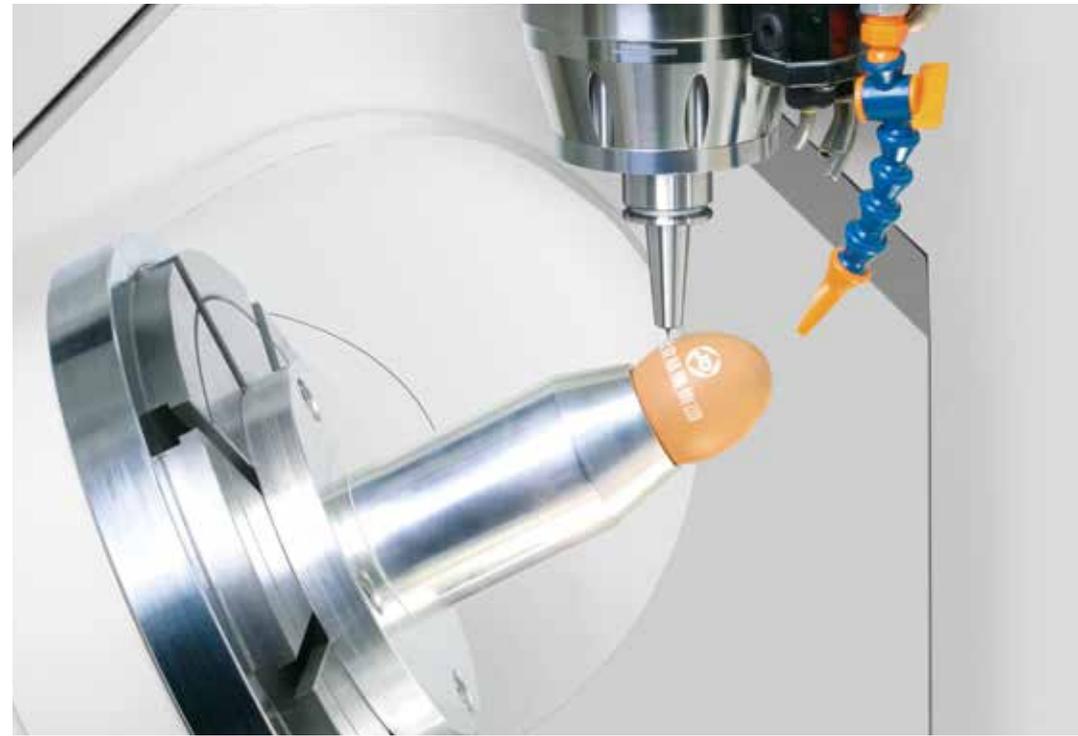
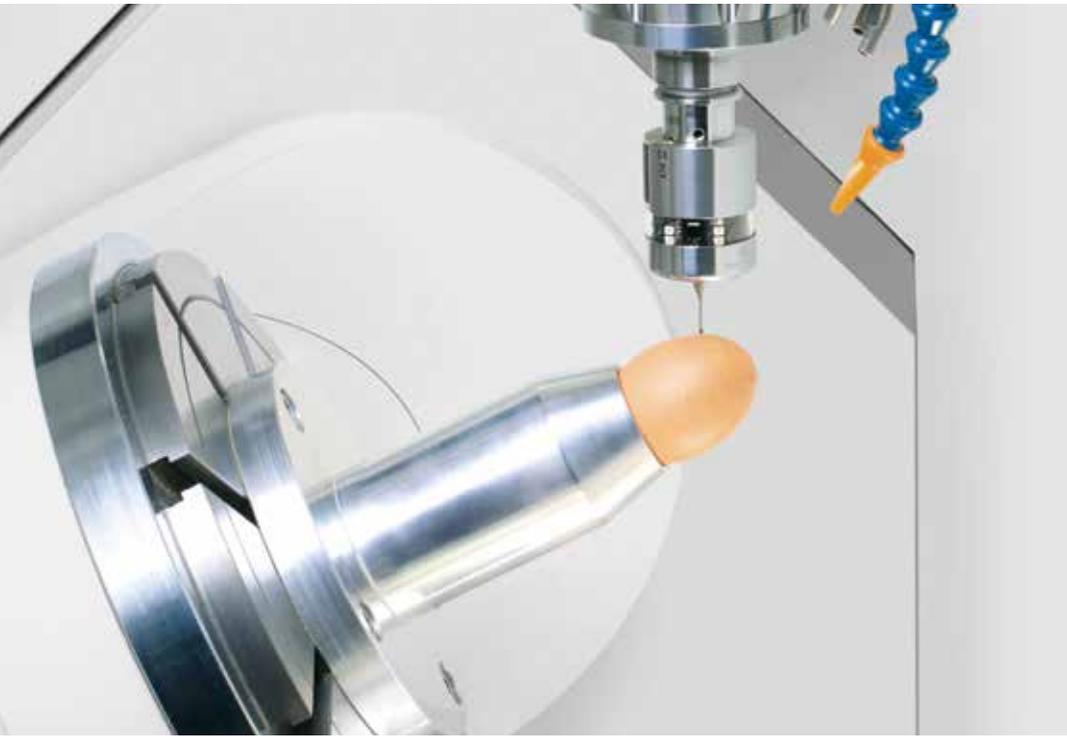
Beijing Jingdiao Products Catalogue





Micron Level Cutting Ability

Jingdiao machine has achieved **"0.1 μ Feeding & 1 μ Cutting"** stably, and its surface roughness Sa could reach up to **5nm** after finishing on material S136H (HRC52).



Online Measurement and Intelligent Correction

Do realtime intelligent correction based on the measured data, and adjust the machining depth automatically, to ensure the consistent depth of the machined job.

Company Profile

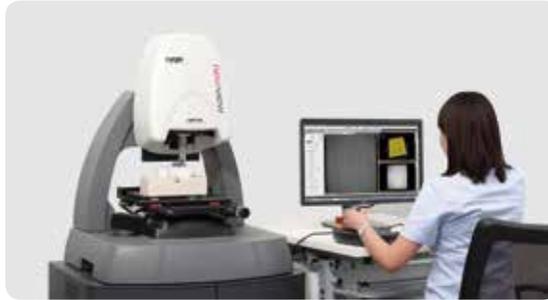
Beijing Jingdiao is a high-tech and innovative corporation, which was founded in 1994 and specialized in the fields of R&D and manufacturing of Jingdiao high speed & precision machining centers. Since its foundation, Beijing Jingdiao all the time has been committing to provide the complete solutions of micro milling, micro drilling, grinding, and 5 axes simultaneous machining process, and already possessed comprehensive abilities of R&D and manufacturing Jingdiao high speed & precision machining centers, CNC control system, high speed spindle, high precision direct-driven rotary table and CAD/CAM software.



Beijing Jingdiao Group is composed of its parent company Beijing Jingdiao Group Co., Ltd., more than 10 wholly-owned subsidiaries (including Langfang Jingdiao CNC Machine Manufacturing Co., Ltd., Beijing Jingdiao Precision Machinery Manufacturing Co., Ltd., and Xi 'an Jingdiao Software Technology Co., Ltd. etc.) and over 40 branches. Beijing Jingdiao Group has more than 5000 employees, annual output value exceeds RMB 4 billion yuan.



Core Competence of Beijing Jingdiao



Large-Scale Production Capacity

Beijing Jingdiao has a large-scale research and production base, which floor area reaches to 280,000 square meters, and building area reaches to 270,000 square meters, it can produce more than 10,000 sets of medium-sized Jingdiao machines and ancillary products annually.

Innovative Research Capacity

Beijing Jingdiao owns professional R&D teams on mechanical structure, CNC control, software etc., which has already launched more than 300 new types of Jingdiao machines over the last 20 years, Beijing Jingdiao has owned more than 100 kinds of patents and software copyrights.

Provide “Management–Control Technology for Precision Machining” as the Core Service to the Customers

Beijing Jingdiao owns experienced manufacturing technology, NC engineering teams, and large-scale engineering validation centers, which can find out the most stable and most effective solutions through actual-process validation, to help customers quickly realize the management-control for CNC precision machining and establish a stable production mode.

Main Products of Beijing Jingdiao

- Jingdiao High Speed & Precision Machining Center
- Jingdiao CNC Control System
- Jingdiao High Speed & Precision Spindle
- Jingdiao CAD/CAM Software
- Jingdiao High Precision Rotary Table



Jingdiao CNC Control System



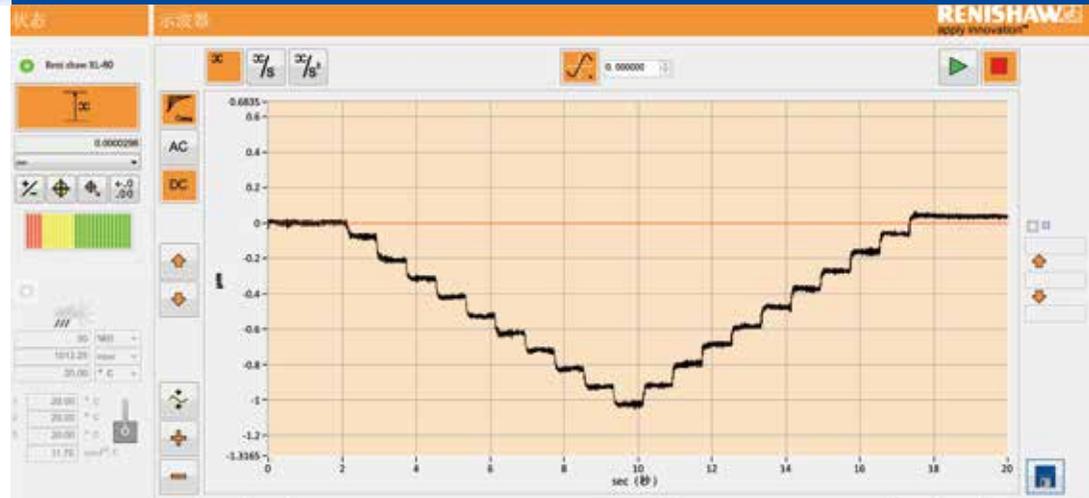
Jingdiao High Speed & Precision Spindle



Jingdiao CAD/CAM Software



Jingdiao High Precision Rotary Table



Jingdiao High Speed and Precision Machining Center

JDGR Series / JDHGT Series

JDGR Series Full Closed Loop 5 Axes Machining Center

Fits for multi-axis indexing machining and 5 axes simultaneous machining of precision molds, optical molds, precision parts and complex hardwares.

Machine Features

- Owns "**0.1 μ Feeding & 1 μ Cutting**" capability, strong vibration suppression ability and low cutter wear.
- Innovatively integrate **DT** programming technology, **RTCP** technology and "Online Measurement Technology" into JD50 control system and Jingdiao CAD/CAM system, to ensure the customers to realize 5 axes machining process efficiently and stably.
- Adopts 5 axes online measurement technology, to realize automatic workpiece-position correction and to rebuild the characteristic coordinate system of the machining surface etc., to significantly improve the product machining precision and efficiency, simplify 5 axes machining operation and reduce the machine commissioning time, and to lower the requirements for fixture.





JDGR200

JDGR400

X/Y/Z Positioning Accuracy	mm	0.003 / 0.002 / 0.002	0.002 / 0.002 / 0.002
X/Y/Z Repeatable Accuracy	mm	0.0025 / 0.0018 / 0.0018	0.0018 / 0.0018 / 0.0018
X/Y/Z Travel	mm	500 / 260 / 290	450 / 700 / 400
Work Table Diameter	mm	Φ260	Φ400
Max. Load	kg	30	150
Max. Spindle Speed	rpm	32000 / 28000	24000 / 20000
Tool Holder Type	—	HSK-E32	BT30 / HSK-A50
Standard Tool Magazine Capacity	—	36	36
X/Y/Z Max. Rapid Rate	m/min	15	15
X/Y/Z Max. Feed Rate	m/min	10	10
Gross Weight	kg	5600	10000
Footprint	mm	2250×2750	3705×3015



Sample Description

1. Semi-finishing and finishing done by JDGR400_A15SH; Material 718H (HRC36); Sample dimension 140×106×230mm; Process time 33 hrs 38 mins.
2. The sample is one injection mold inserted part, which was done by 5 axes indexing machining and which 5 surfaces were finished by only one clamping. Surface roughness Ra<0.3μm; Dimension precision controlled within ±0.02mm.

JDHGT Series High Precision Mold Machining Center

Adopts full closed loop control technology, and fits for the machining of precision molds, optical molds, and precision parts etc..

Machine Features

- Owns **"0.1 μ Feeding & 1 μ Cutting"** capability, strong vibration suppression ability and low cutter wear.
- By the "Online Measurement and Intelligent Correction" technology, to do realtime online measurement valuation and realtime intelligent correction on the product intermediate results.
- Laser calibrator is optional, to manage-control and monitor the cutter profile and its wear, and also the spindle thermal elongation.



		JDHGT400	JDHGT600	JDHGT800	JDHGT1200
X/Y/Z Positioning Accuracy	mm	0.002 / 0.002 / 0.002	0.002 / 0.002 / 0.002	0.002 / 0.003 / 0.002	0.002 / 0.003 / 0.002
X/Y/Z Repeatable Accuracy	mm	0.0018 / 0.0018 / 0.0018	0.0018 / 0.0018 / 0.0018	0.0018 / 0.0025 / 0.0018	0.0018 / 0.0025 / 0.0018
X/Y/Z Travel	mm	400 / 400 / 160(200)	600 / 500 / 260	800 / 800 / 350	1200 / 800 / 350
Work Table Size	mm	530×430	650×650	850×850	1250×850
Max. Load	kg	300	300	1000	1000
Max. Spindle Speed	rpm	36000 / 32000	24000 / 28000	24000 / 20000	24000 / 20000
Tool Holder Type	—	ISO20 / HSK-E32	BT30 / HSK-E32	BT30 / HSK-A50	BT30 / HSK-A50
Standard Tool Magazine Capacity	—	20	28	32	32
X/Y/Z Max. Rapid Rate	m/min	15	18 / 18 / 15	18 / 18 / 15	15
X/Y/Z Max. Feed Rate	m/min	10	10	10	10
Gross Weight	kg	4600	5500	9000	11000
Footprint	mm	2355×2535	2840×3120	3215×3100	3350×3820



Sample Description

1. Machined by JDHGT600_A13S; Material S136H (HRC52); Sample dimension 220×160×45mm; Process time 33 hrs.
2. No any connecting marks between the cavity vertical wall and bottom surface; Profile error of parting surface is less than 10µm; Cavity surface roughness Ra<0.1µm.

JDCT Series Jingdiao Engraving Center

Fits for the machining of difficult-to-cut materials like quenched material and stainless steel etc.

Machine Features

- By adopting the "Online Measurement and Intelligent Correction" technology originally created by Jingdiao, to stably realize the composite machining such as micro milling, high gloss milling and mirror-effect milling, precision milling, grinding, polishing, drilling, boring, and tapping etc.
- By adopting the multi-function vibration suppression technology, to comprehensively improve the product surface quality and reduce the cutter wear.



		JDCT600T	JDCT800T	JDCT1200T
X/Y/Z Positioning Accuracy	mm	0.008 / 0.008 / 0.006	0.008 / 0.008 / 0.008	0.012 / 0.008 / 0.008
X/Y/Z Repeatable Accuracy	mm	0.005 / 0.005 / 0.005	0.005 / 0.005 / 0.005	0.009 / 0.005 / 0.005
X/Y/Z Travel	mm	600 / 500 / 300	800 / 800 / 350	1200 / 800 / 350
Work Table Size	mm	650×650	850×850	1250×850
Max. Load	kg	300	1000	1000
Max. Spindle Speed	rpm	24000 / 20000	24000 / 20000	24000 / 20000
Tool Holder Type	—	BT30 / HSK-A50	BT30 / HSK-A50	BT30 / HSK-A50
Standard Tool Magazine Capacity	—	28	32	32
X/Y/Z Max. Rapid Rate	m/min	18	18 / 18 / 15	15
X/Y/Z Max. Feed Rate	m/min	10	10	10
Gross Weight	kg	5800	9000	11000
Footprint	mm	2840×3120	3215×3100	3170×3230



Sample Description

1. Machined by JDCT600T_A15SH; Material Cr12mov (HRC60); Sample dimension 122×130×73mm.
2. Surface dimension precision range can be controlled within 0.01mm; Good consistent surface quality; Surface roughness Ra<0.3μm.

JDVT600T_DZ_A13S

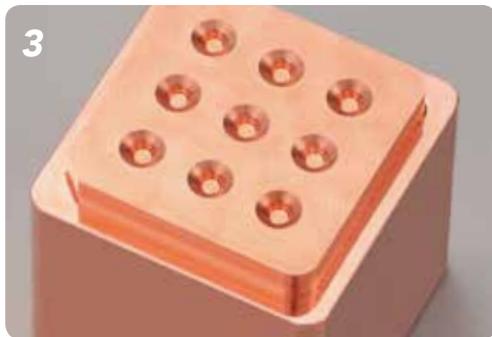
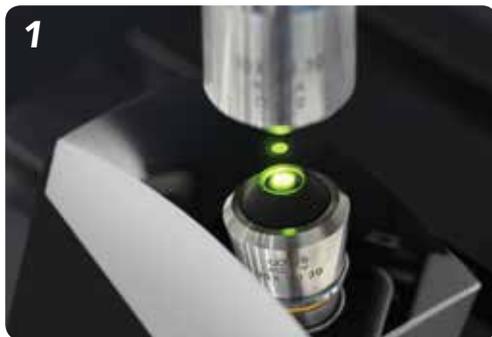
Fits for the efficient machining of the 3C cellphone frame (aluminium alloy and stainless steel etc.) and hardware by drilling, tapping, milling, grinding and polishing etc.. Compared with two sets of JDVT600T_A13S, its footprint, power and coolants consumption etc. could be reduced by around 50% to save costs for customers.



JDVT600T_DZ_A13S

X/Y/Z Positioning Accuracy	mm	0.005 / 0.005 / 0.005 / 0.005
X/Y/Z Repeatability Accuracy	mm	0.0045 / 0.0045 / 0.0045 / 0.0045
X/Y/Z Travel	mm	600 / 400 / 330 / 330
Work Table Size	mm	830×400
Max. Load	kg	300
Max. Spindle Speed	rpm	24000
Tool Holder Type	—	BT30
Standard Tool Magazine Capacity	—	2×24
X/Y/Z Max. Rapid Rate	m/min	20
X/Y/Z Max. Feed Rate	m/min	15
Gross Weight	kg	5800
Footprint	mm	2300×2400

Typical Application



1. Optical Mirror Mold Milling

Machined by JDGR200_A10SH; Material S136H (HRC52); Surface roughness Sa up to 5nm; Process time 21 hrs 16 mins.

2. Online Measurement & Intelligent Correction Technology Application to the Precision Casting Part

By using the "Online Measurement Evaluation and Realtime Intelligent Correction" technology, to ensure the machine more stable while running the high precision machining, cost controllable, the shortest production process, the minimum auxiliary cost.

3. Precision Connector

By using the machine JDHGT400_A8, the distance deviation from every cavity position to G54 center could be controlled within $\pm 2\mu\text{m}$, the dimension precision of every cavity diameter is less than $5\mu\text{m}$, no any cutter marks could be found on every vertical sidewall, and its process time is 5 hrs 30 mins.

4. Micro Holes Drilling

By using the machine JDHGT400_A8, its material is "red board", its hole diameter is 0.05mm, its precision deviation of holes center distance is less than $5\mu\text{m}$, and totally 4176 holes are drilled.

Machining Samples

Tank Model

Profile:

The high precision tank model is all made of stainless steel No.304, composed of 767 parts, which total weight is 4985g.

Main Size:

408×140×121mm

Processing Difficulty:

This model is artware, which has high requirements on its surface roughness. Stainless steel No.304 has strong toughness and poor machining performance. So, only if the proper process is combined with high speed machining ability of Jingdiao machine, some machining problems could be avoided, including deformation, chip building-up, burr, to meet the special requirements for the artware surface roughness.

Machine:

JDLVM550T_A13S





Steel Mold Sample by 5 Axes Machining

Material: 718H (HRC36)

Dimension: 140×106×230mm

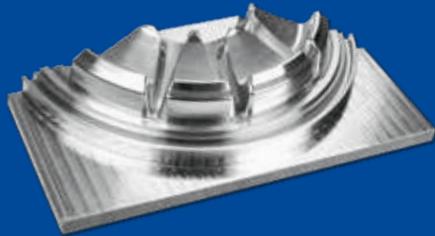
Cutter:

Bull nose cutter D10R0.5, ball-end cutter R4, ball-end cutter R1.

Difficulty:

The required surface roughness is within Ra 0.3 μ m, and its dimension precision is within ± 0.02 mm. By using Jingdiao 5 axes machine, it could reduce the 3 axes clamping times, improve the mold machining efficiency, and meanwhile, it could avoid the motionless point machining of ball-end cutter tip to improve the mold surface quality.

Machine: JDGR400_A15SH



Automobile Hub Mold Sample

Material: S136H (HRC52)

Dimension: 440×200×88mm

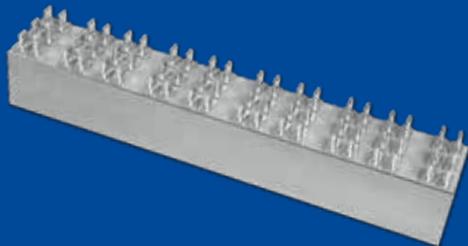
Cutter:

Bull nose cutter D16R0.8, bull nose cutter D10R1, ball-end cutter R3, ball-end cutter R2.

Difficulty:

Cutter length-diameter ratio is 10:1, process time is 11 hrs, the cutter is easy to be worn, and it is difficult to assure the product surface quality.

Machine: JDHGT800_A13S



Multi-Column Drawing Die Sample

Material: S136H (HRC52)

Dimension: 270×45×52mm

Cutter:

Bull nose cutter D8R0.5, bull nose cutter D8R0.2, bull nose cutter D4R0.2.

Difficulty:

As required, the dimension precision $\leq \pm 2\mu$ m, the surface should have consistent effects, no satin on surface, contour profile $< 5\mu$ m.

Machine: JDHGT600_A13S

Jingdiao High Speed and Precision Machining Center



JDGR200



JDGR400



JDHGT400

Technical Specifications

X/Y/Z Positioning Accuracy	0.003/0.002/0.002mm
X/Y/Z Travel	500/260/290mm
Standard Spindle	JD105-32-HSK32
Optional Spindle	JD105S-28-HE32
Standard Tool Magazine Capacity	36
X/Y/Z Max. Rapid Rate	15m/min
X/Y/Z Max. Feed Rate	10m/min
Gross Weight	5600kg
Footprint	2250×2750mm

X/Y/Z Positioning Accuracy	0.002/0.002/0.002mm
X/Y/Z Travel	450/700/400mm
Standard Spindle	JD130S-24-BT30
Optional Spindle	JD150S-20-HA50
Standard Tool Magazine Capacity	36
X/Y/Z Max. Rapid Rate	15m/min
X/Y/Z Max. Feed Rate	10m/min
Gross Weight	10000kg
Footprint	3705×3015mm

X/Y/Z Positioning Accuracy	0.002/0.002/0.002mm
X/Y/Z Travel	400/400/160(200)mm
Standard Spindle	JD83-36-ISO20
Optional Spindle	JD105-32-HSK32
Standard Tool Magazine Capacity	20
X/Y/Z Max. Rapid Rate	15m/min
X/Y/Z Max. Feed Rate	10m/min
Gross Weight	4600kg
Footprint	2355×2535mm



JDHGT600



JDHGT800



JDHGT1200

Technical Specifications

X/Y/Z Positioning Accuracy	0.002/0.002/0.002mm
X/Y/Z Travel	600/500/260mm
Standard Spindle	JD130S-24-BT30
Optional Spindle	JD105S-28-HE32
Standard Tool Magazine Capacity	28
X/Y/Z Max. Rapid Rate	18/18/15m/min
X/Y/Z Max. Feed Rate	10m/min
Gross Weight	5500kg
Footprint	2840×3120mm

X/Y/Z Positioning Accuracy	0.002/0.003/0.002mm
X/Y/Z Travel	800/800/350mm
Standard Spindle	JD130S-24-BT30
Optional Spindle	JD150S-20-HA50
Standard Tool Magazine Capacity	32
X/Y/Z Max. Rapid Rate	18/18/15m/min
X/Y/Z Max. Feed Rate	10m/min
Gross Weight	9000kg
Footprint	3215×3100mm

X/Y/Z Positioning Accuracy	0.002/0.003/0.002mm
X/Y/Z Travel	1200/800/350mm
Standard Spindle	JD130S-24-BT30
Optional Spindle	JD150S-20-HA50
Standard Tool Magazine Capacity	32
X/Y/Z Max. Rapid Rate	15m/min
X/Y/Z Max. Feed Rate	10m/min
Gross Weight	11000kg
Footprint	3350×3820mm

Jingdiao Engraving Center



JDCT600T



JDCT800T



JDCT1200T

Technical Specifications

X/Y/Z Positioning Accuracy	0.008/0.008/0.006mm
X/Y/Z Travel	600/500/300mm
Standard Spindle	JD150S-20-HA50
Optional Spindle	JD130S-24-BT30
Standard Tool Magazine Capacity	28
X/Y/Z Max. Rapid Rate	18m/min
X/Y/Z Max. Feed Rate	10m/min
Gross Weight	5800kg
Footprint	2840×3120mm

X/Y/Z Positioning Accuracy	0.008/0.008/0.008mm
X/Y/Z Travel	800/800/350mm
Standard Spindle	JD150S-20-HA50
Optional Spindle	JD130S-24-BT30
Standard Tool Magazine Capacity	32
X/Y/Z Max. Rapid Rate	18/18/15m/min
X/Y/Z Max. Feed Rate	10m/min
Gross Weight	9000kg
Footprint	3215×3100mm

X/Y/Z Positioning Accuracy	0.012/0.008/0.008mm
X/Y/Z Travel	1200/800/350mm
Standard Spindle	JD150S-20-HA50
Optional Spindle	JD130S-24-BT30
Standard Tool Magazine Capacity	32
X/Y/Z Max. Rapid Rate	15m/min
X/Y/Z Max. Feed Rate	10m/min
Gross Weight	11000kg
Footprint	3170×3230mm



JDVT600T_DZ_A13S



JDVT800_A13S



JDLVM800T_A13S

Technical Specifications

X/Y/Z Positioning Accuracy	0.005/0.005/0.005mm
X/Y/Z Travel	600/400/330mm
Standard Spindle	JD130S-24-BT30
Optional Spindle	—
Standard Tool Magazine Capacity	2×24
X/Y/Z Max. Rapid Rate	20m/min
X/Y/Z Max. Feed Rate	15m/min
Gross Weight	5800kg
Footprint	2300×2400mm

X/Y/Z Positioning Accuracy	0.005/0.005/0.005mm
X/Y/Z Travel	800/400/350mm
Standard Spindle	JD130S-24-BT30
Optional Spindle	—
Standard Tool Magazine Capacity	24
X/Y/Z Max. Rapid Rate	15m/min
X/Y/Z Max. Feed Rate	15m/min
Gross Weight	5000kg
Footprint	2450×2300mm

X/Y/Z Positioning Accuracy	0.006/0.006/0.006mm
X/Y/Z Travel	800/400/350mm
Standard Spindle	JD130S-24-BT30
Optional Spindle	—
Standard Tool Magazine Capacity	36
X/Y/Z Max. Rapid Rate	15m/min
X/Y/Z Max. Feed Rate	12m/min
Gross Weight	4800kg
Footprint	2350×2255mm

Jingdiao Engraving Center



JDLVG400E_A8



JDLVG600E_A10H



JDLVG600E_DZ

Technical Specifications

X/Y/Z Positioning Accuracy	0.008/0.008/0.006mm
X/Y/Z Travel	400/400/160mm
Standard Spindle	JD83-36-ISO20
Standard Tool Magazine Capacity	15
X/Y/Z Max. Rapid Rate	15m/min
X/Y/Z Max. Feed Rate	10m/min
Gross Weight	2500kg
Footprint	1930×1725mm

X/Y/Z Positioning Accuracy	0.006/0.006/0.004mm
X/Y/Z Travel	600/450/160mm
Standard Spindle	JD105-32-HSK32
Standard Tool Magazine Capacity	16
X/Y/Z Max. Rapid Rate	15m/min
X/Y/Z Max. Feed Rate	10m/min
Gross Weight	3600kg
Footprint	2200×1800mm

X/Y/Z Positioning Accuracy	0.006/0.006/0.004mm
X/Y/Z Travel	400/450/160mm
Standard Spindle	JD83-42-ER16
Standard Tool Magazine Capacity	—
X/Y/Z Max. Rapid Rate	15m/min
X/Y/Z Max. Feed Rate	10m/min
Gross Weight	3600kg
Footprint	2150×1800mm



JDLVM400E_A8



JDLVM550T_A13S



JDLVM600E_A10H

Technical Specifications

X/Y/Z Positioning Accuracy	0.010/0.010/0.008mm
X/Y/Z Travel	400/400/160mm
Standard Spindle	JD83-36-ISO20
Standard Tool Magazine Capacity	15
X/Y/Z Max. Rapid Rate	15m/min
X/Y/Z Max. Feed Rate	10m/min
Gross Weight	2450kg
Footprint	1950×1690mm

X/Y/Z Positioning Accuracy	0.006/0.006/0.006mm
X/Y/Z Travel	550/400/350mm
Standard Spindle	JD130S-24-BT30
Standard Tool Magazine Capacity	36
X/Y/Z Max. Rapid Rate	15m/min
X/Y/Z Max. Feed Rate	12m/min
Gross Weight	3200kg
Footprint	2305×1850mm

X/Y/Z Positioning Accuracy	0.006/0.006/0.004mm
X/Y/Z Travel	600/450/230mm
Standard Spindle	JD105-32-HSK32
Standard Tool Magazine Capacity	16
X/Y/Z Max. Rapid Rate	15m/min
X/Y/Z Max. Feed Rate	10m/min
Gross Weight	3500kg
Footprint	2200×2300mm



JDLVG800E_A13

0.012/0.010/0.008mm
860/500/350mm
JD130-20-BT30
6
15m/min
10m/min
4350kg
2540×1925mm



Carver600TE_A13S

0.008/0.008/0.006mm
600/500/420mm
JD130S-24-BT30
12
15m/min
10m/min
5800kg
2840×1800mm



Carver800TE_A13S

0.008/0.008/0.008mm
800/800/420mm
JD130S-24-BT30
12
18/18/15m/min
10m/min
9000kg
3225×2235mm



Carver1200TE_A13S

0.012/0.008/0.008mm
1200/800/420mm
JD130S-24-BT30
12
18/18/15m/min
10m/min
9000kg
3215×3230mm



JDLVM1200E_A13

0.012/0.008/0.008mm
1200/550/350mm
JD130-20-BT30
9
15m/min
10m/min
6800kg
3170×1805mm



JDLVM400VA_A10S

0.010/0.010/0.008mm
400/400/260mm
JD105S-28-ISO25
32
15m/min
10m/min
2800kg
1730×2180mm



JDLMC16T_A8

0.010/0.010/0.008mm
600/600/160mm
JD83-36-ISO20
9
15m/min
10m/min
3000kg
1915×2200mm



JDPMT400_A8

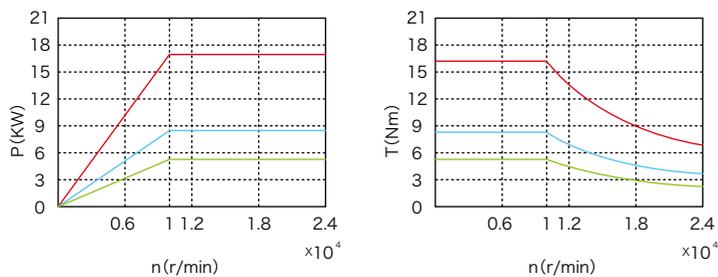
0.008/0.008/0.006mm
400/400/160mm
JD83-36-ISO20
9
15m/min
10m/min
2200kg
1400×2050mm

High Speed and Precision Spindle



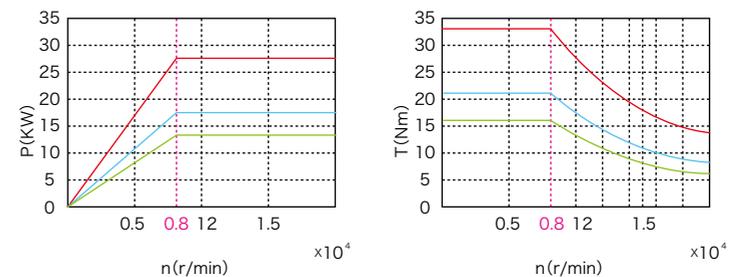
High speed and precision spindle is the key part of Jingdiao machining centers that ensures process precise and efficient. High speed and precision spindle has many advantages such as compact structure, large speed range, high rotation accuracy, light weight, low inertia, slight vibration, and low noise etc.. The latest spindle has composite machining capabilities of milling, holes drilling, thread tapping, turning, grinding, polishing and scraping etc..

JD130S-24-BT30 Output Performance



— PEAK — S6-60% — S1-100%

JD150S-20-HA50 Output Performance



Spindle Model and Specifications:

Model	Max. Speed (r/min)	Rated Power S6-60% (KW)	Rated Torque S6-60% (Nm)	Runout of Taper Bore (mm)	Tool Holder Type	Motor Type
JD62-24-ER11/B	24000	0.8	0.32	≤0.0015	ER11/B	Asynchronous Motor
JD62-60-ER11/A	60000	2.0	0.32	≤0.0015	ER11/A	Asynchronous Motor
JD83-24-ER16	24000	2.4	1.9	≤0.0015	ER16	Asynchronous Motor
JD83-42-ER16	42000	2.5	1.6	≤0.0015	ER16	Asynchronous Motor
JD83-36-ISO20	36000	2.4	1.9	≤0.0015	ISO20	Asynchronous Motor
JD105-28-ISO25	28000	5.0	2.4	≤0.0015	ISO25	Asynchronous Motor
JD105-32-HSK32	32000	5.0	2.4	≤0.0015	HSK-E32	Asynchronous Motor
JD105S-28-ISO25	28000	9.2	4.0	≤0.0015	ISO25	Synchronous Motor
JD105S-28-HE32	28000	9.2	4.0	≤0.0015	HSK-E32	Synchronous Motor
JD130-20-BT30	20000	3.2	5.1	≤0.0015	BT30	Asynchronous Motor
JD130S-24-BT30	24000	8.9	8.5	≤0.0015	BT30	Synchronous Motor
JD150S-20-HA50	20000	18	21.5	≤0.0015	HSK-A50	Synchronous Motor

Technical Services Focusing on “JD Precision Machining Management-Control Technology”

- According to the customer’s actual products, provide appropriate process technology, and management-control technology for CNC precision machining.
- Provide the mass production validation services to customers, to help realize the mass stable producing as soon as possible.
- Provide the customer technical training and services which take “Jingdiao Precision Machining Management-Control Technology” as the core service.
- Pay a return visit periodically and answer doubt & guide customer.
- Update the software to provide value-added service.

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